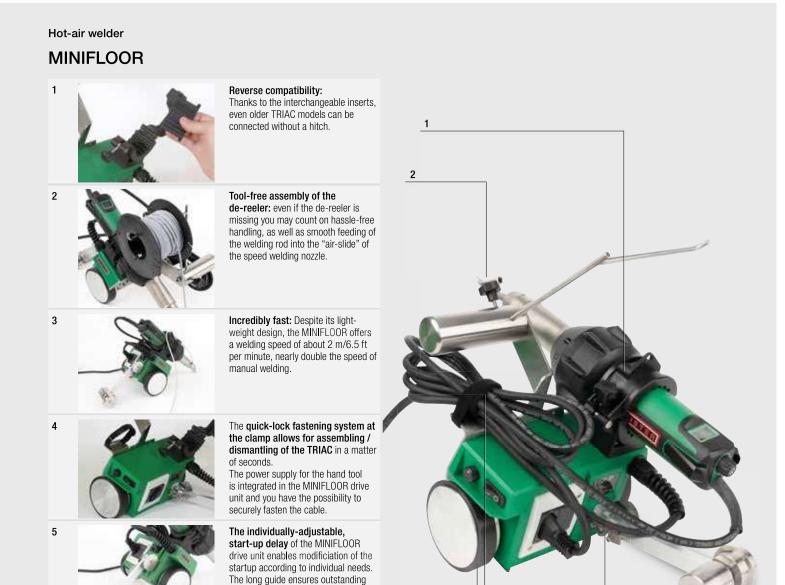
MINIFLOOR - efficient and affordable for everyone!

The MINIFLOOR turns your hot-air hand tool into an automatic welder within seconds; increases the weld quality, facilitates work, and reduces time considerably. Its use is worthwhile from weld lengths of 1.20 m/4 ft., and thanks to its lightweight design of 5.3 kg/12 lbs., the MINIFLOOR can be transported effortlessly.



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precision along the seam.

The **51 mm/2 inches minimum distance from the wall**, ensures trouble-free welding around construction pipes and L-skirts. Due to its compact height, the MINIFLOOR

seamlessly welds beneath obstacles with a minimum clearance of 295 mm

/12 inches.

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Professional, inexpensive, incredibly versatile: The new MINIFLOOR (TRIAC plus drive unit) for smart professionals.

Hot-air welder / drive unit

MINIFLOOR Drive Unit



- The only automatic welder with the possibility of connecting a hot-air hand tool in the simplest manner.
- Worthwhile from weld lengths of 1.20 m/4 ft.
- Swiss Quality you can rely on.
- Due to (51 mm/2 inches) minimum distance from the wall, there is only one required joint along the weld seam, and THAT saves time!
- Weighting in at 6.6 kg / 15 lbs (incl. TRIAC AT / nozzles) the MINIFLOOR is a lightweight and easily transportable solution.
- NEW: Improved directional stability!

Technical Data MINIFLOOR		Drive Unit only	with TRIAC AT
Voltage	V~	100 – 230	100 / 120 / 230
Frequency	Hz	50 / 60	50 / 60
Power	W	5	1600
Temperature	°C		40 – 620
Air flow range	%		20 – 100%
Drive speed	m/min	0.5 - 4.5	0.5 - 4.5
Control		Closed-loop	Closed-loop/Display
Blower			Brush motor
Welding seam	mm		2.5 / 3.5
Size $(L \times W \times H)$	mm	$310 \times 225 \times 245$	495 × 225 × 295
Weight	kg	5.3	6.6 (incl. Nozzles)
Conformity marks		C€	C€
Protection class I			1

Accessories MINIFLOOR Drive Unit

		TRIAC AT / TRIAC ST All models and part numbers can be found at chapter Hot-Air Hand Tools
	154.266	Storage case MINIFLOOR
Q	156.531	Carrying strap for Leister Case
	154.723	Rubber pads for TRIAC-bracket (old generation Ø 64 mm)
	100.303	\varnothing 5 mm, tubular nozzle, push-fit
	105.432 105.433	Speed weld nozzle, with small air-slide, push-fit on ∅ 5 mm tubular nozzle ∅ 4 mm ∅ 5 mm (recommended)
3	154.425 159.436	Replacement Guide wheel Guide wheel 0.5 mm Guide wheel 2.0 mm (standard)
9	163.870	Additional weight, increases the directional stability. Compatible with previous models

MINIFLOOR Drive Unit

Article No.:

154.330	MINIFLOOR drive unit, with EU-plug; 230V
154.334	MINIFLOOR drive unit, with CH-plug; 230V
154.337	MINIFLOOR drive unit, with UK-plug; 110V
154.338	MINIFLOOR dirve unit, with AUS-plug; 230\

Scope of delivery: Plastic case, Roller Holder, additional weight, Rubber pad set \varnothing 57 – \varnothing 60 mm, Velcro fastener 2 pcs, quick guide

154.335 MINIFLOOR drive unit, with US/JP-plug; 120V 154.336 MINIFLOOR drive unit, without plug; 230V

Scope of delivery: Plastic case, Roller Holder, additional weight, Rubber pad set \varnothing 57 – \varnothing 60 mm, Rubber pad set \varnothing 64 – \varnothing 65 mm, Velcro fastener 2 pcs, quick guide

General accessories ≥ 119



